

**AMENDMENTS TO THE SPECIFICATION WITH MARKINGS TO SHOW  
CHANGES MADE**

Change the title to read: --METHOD FOR STRAIGHTENING HOT PROFILED SECTIONS--.

Before paragraph [0001], add the heading --BACKGROUND OF THE INVENTION--.

Before paragraph [0005], add the heading --SUMMARY OF THE INVENTION--.

Before paragraph [0025], add the heading --BRIEF DESCRIPTION OF THE DRAWING--.

Before paragraph [0035], add the heading --DETAILED DESCRIPTION OF PREFERRED EMBODIMENTS--.

Page 11, after the heading "CLAIMS" and before the first claim add --What is claimed is:--.